

COATS®

20-20 SUPER STAR

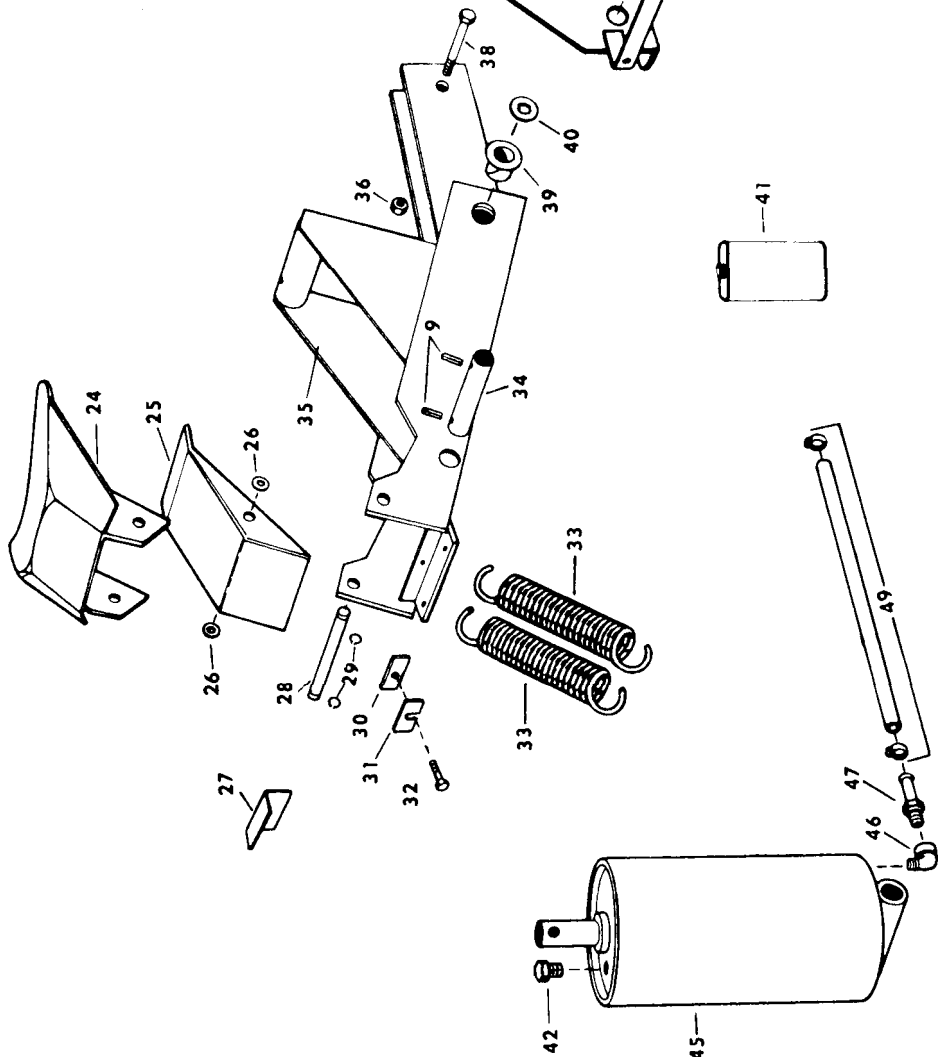
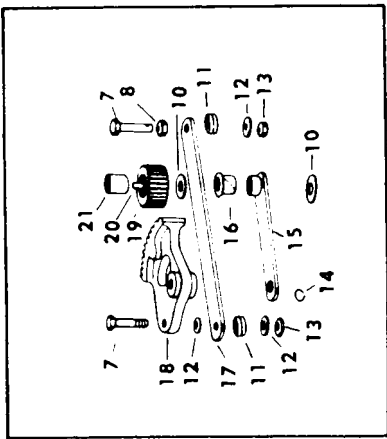
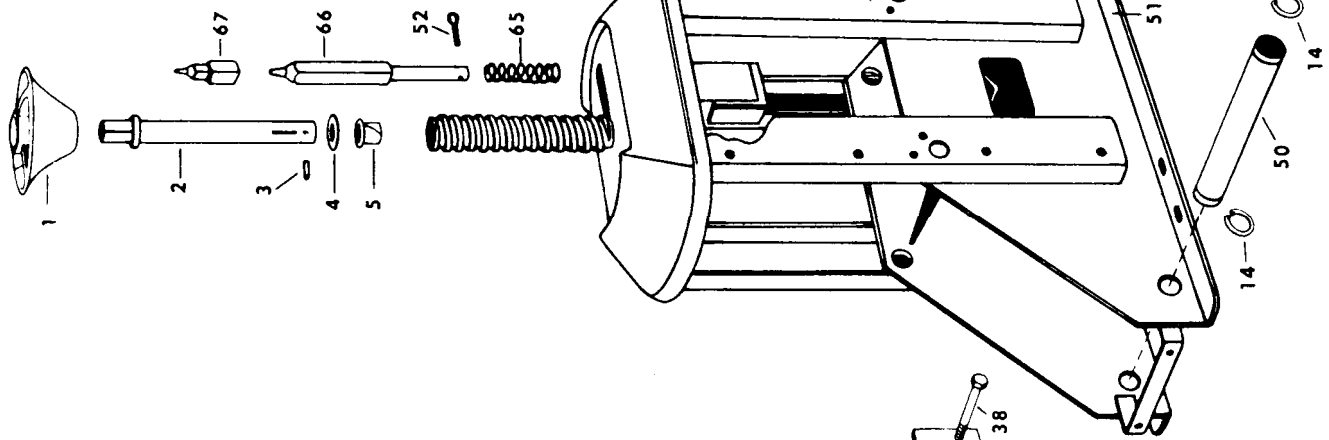
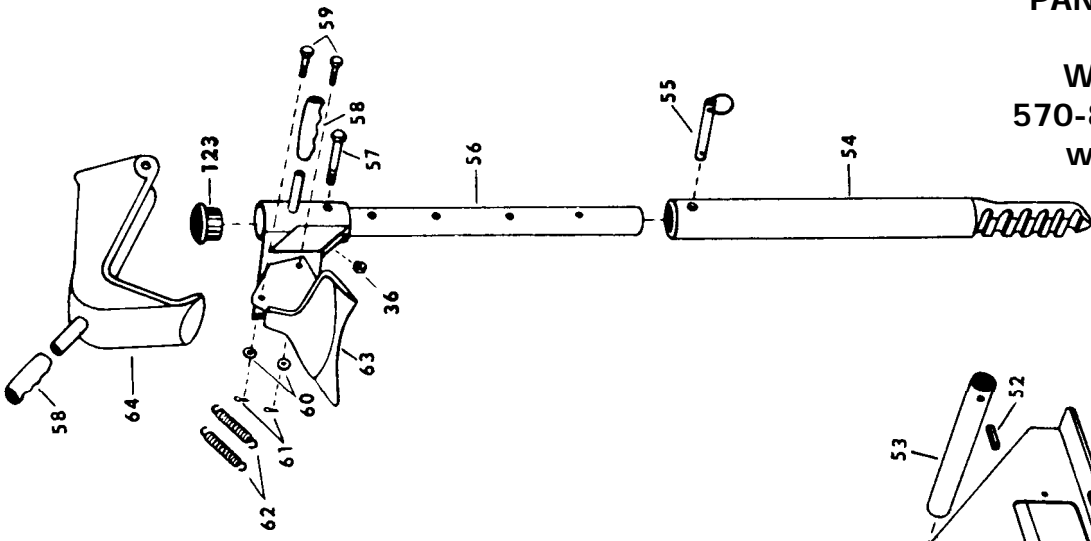
This Parts List is for
machines with
Serial No. 20-20-33,579 and up

Manufactured by The Coats Co., Inc.
1601 J. P. Hennessy Drive
La Vergne, TN. 37086
PHONE: 615-793-7533
TWX: 810-380-4372

ORDER PARTS FROM YOUR DISTRIBUTOR OR JOBBER

Ref. No.	Part No.	Description
1	000433	Hold Down Cone.....
2	104250	Center Shaft Assy.....
3	000304	3/8" x 1 3/4" Roll Pin.....
4	104253	Machine Bushing.....
5	000510	1 1/4" x 1 1/4" Nylon Bearing.....
7	101296	3/4" Drive Gear Bolt (Ea.).....
8	100958	Self Aligning Washer.....
9	101181	3/16" x 1" Roll Pin (Ea.).....
10	101156	1 1/4" Machine Bushing (Ea.).....
11	100960	Self Aligning Bushing (Ea.).....
12	101253	3/4" Machine Bushing (Ea.).....
13	100957	3/4" Lock Nut (Ea.).....
14	100964	1 1/4" Snap Ring (Ea.).....
15	101298	Gear Tie Bar.....
16	101352	Tie Bar Nylon Bearing.....
17	101089	Drive Gear Bar Assy.....
18	104247	Drive Gear Complete.....
19	100951	Pinion.....
20	101091	Shaft Key.....
21	101369	Lower Shaft Bearing.....
22	104246	Center Post Adapter.....
23	104245	Center Post Extension.....
24	101042	Large Lower Shoe.....
25	101251	Small Lower Shoe.....
26	100994	Shoe Spacer (Ea.).....
27	102927	1/4" Shim.....
28	101003	Lower Shoe Shaft.....
29	101001	3/4" Snap Ring (Ea.).....
30	105133	Shoe Adjusting Bar.....
31	101506	Shoe Adjusting Shim Kit.....
32	105131	3/8" x 1 1/4" Self Tapping Bolt.....
33	104012	Return Spring (Ea.).....
34	101002	Upper Cylinder Shaft.....
35	104235	Power Arm.....
36	101039	1/2" Lock Nut N.C. (Ea.).....
38	101040	1/2" x 3 3/4" Cap Screw N.C.....
39	101351	Axle Nylon Bearing (Ea.).....
40	101651	Machine Bushing (Ea.).....
41	101411	1 Qt. Special Hydraulic Oil (Ea.).....
42	105678	Plastic Breather Plug.....
45	101081	7" Cylinder.....
46	000372	1/4" x 90° Street Elbow.....
47	101898	3/8" Hose Fitting (Ea.).....
49	101404	Hose & Clamp Assy.....
50	101000	Lower Cylinder Shaft.....
51	104156	Chassis.....
52	105810	1/4" x 2" Cotter Pin.....
53	100970	Power Arm Axle.....
54	104026	Extension Tube.....
55	104267	Clevis Pin.....
56	104024	Adjustable Upper Bead Loosener Arm.....
57	102376	1/2" x 3 1/2" Cap Screw N.C.....
58	100979	Top Bead Breaker Handle Grip (Ea.).....
59	102276	Clevis Pin.....
60	010027	1/2" Washer (Ea.).....
61	102278	1/8" x 1" Cotter Pin (Ea.).....
62	101106	Top Bead Breaker Shoe Spring.....

Ref. No.	Part No.	Description
63	100988	Top Bead Breaker Shoe Comp... ..
64	101163	Top Bead Breaker Nose.....
65	103671	Positioning Pin Spring.....
66	103670	Positioning Pin.....
67	104319	Positioning Pin Extension.....
68	104155	Knob.....
70	104262	Push Handle.....
71	104284	Detent Spring.....
72	104148	Flexible Inlet Assy.....
73	102937	3/8" Lock Nut N.F. (Ea.).....
74	104120	Support Bracket.....
75	103260	1/2" Lock Nut N.F. (Ea.).....
76	104354	Stud Kit.....
77	103006	5/32" x 1 1/2" Cotter Pin.....
78	104115	Detent Arm.....
79	103814	3/8" x 1 1/2" Cap Screw N.F.....
80	104198	3/8" x 6" Cap Screw N.F.....
81	104108	Foot Valve Plate.....
84	104355	Valve Cap (Ea.).....
85	104266	Valve Complete.....
86	104209	Muffler.....
87	102468	Poppet Spring (Ea.).....
88	102469	Poppet (Ea.).....
89	104147	3/8" x 5" Cap Screw N.F.....
90	103815	3/8" x 1" Cap Screw N.F.....
91	104110	Valve Bracket.....
92	104149	Valve Spring (Ea.).....
93	104154	5/8" x 4 1/2" Clevis Pin (Ea.).....
94	104173	Shoulder Bolt (Ea.).....
95	000525	5/16 Locknut N.C. (Ea.).....
96	104106	Top Cover.....
97	105670	Side Panel R.H.....
98	104677	Front Panel.....
99	104951	Parts Tray.....
102	105669	Side Panel L.H.....
103	101110	3/8" Self Tapping Screw (Ea.).....
104	104298	Plastic Plug (Ea.).....
105	102459	3/8 Self Tapping Bolt (Ea.).....
106	000528	3/8" x 1" Tinnerman Bolt (Ea.).....
107	000529	Tinnerman Nut (Ea.).....
108	104101	Short Leg.....
109	103151	Spacer (Ea.).....
110	104682	Console.....
111	106035	Foot Pedal.....
112	106190	Foot Pedal Kit..... (Ea.).....
113	104102	Rear Panel.....
114	106259	Lube Bottle.....
115	000598	7/16" x 3/4" Cap Screw N.C.....
116	000490	Lube Bracket.....
117	000755	7/16" Square Nut.....
118	000534	7/16" Lock Washer.....
119	000491	Lube Applicator.....
120	000768	Combination Tool.....
121	103264	3/4" x 1 1/4" Machine Bushing.....
122	105387	Warning Decal.....
123	105824	Cap Plug.....



COATS® 20-20 SUPER STAR PARTS LIST

PANZITTA SALES & SERVICE
72 George Avenue
Wilkes-Barre, PA 18705
570-822-6720 800-822-6720
www.panzittasales.com

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